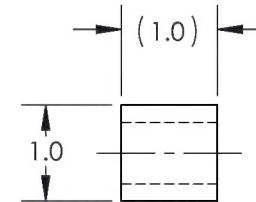
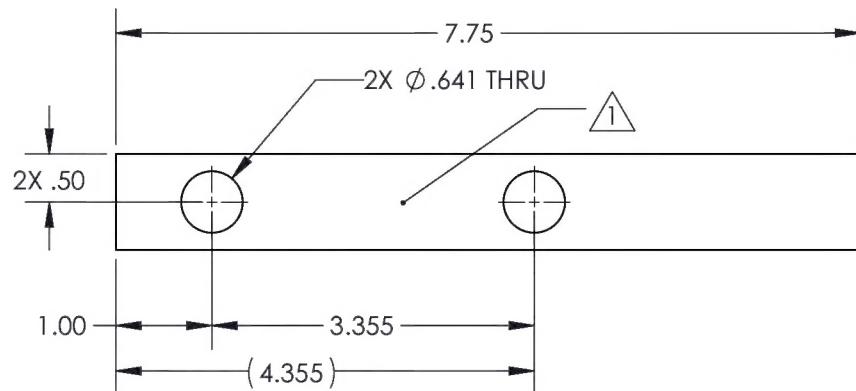
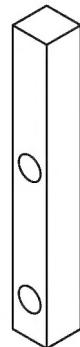


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/18/2013	CFS	
2	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.

DART
AEROSPACE

TITLE		STIFFENER
DWG NO.		20NR-73
MAT'L		4140
DRAWN BY:		CANAM
APPROVED:		D Weil
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES
.XXX ± .005		FRACTIONS ± 1/32
.XX ± .01		ANGLES ± 5°
.X ± .1		CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC QQ-P-416F, TYPE II, CLASS II
OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER		PLATING

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	1:2	DATE	12/1/1995	SHEET 1 OF 1
			20NR-73	1	STIFFENER	4140	1 X 1 X 7-7/8					